

# Harnessing Artificial Intelligence For Next-Generation Predictive Toxicology And Transforming Drug Discovery Processes: A Review Of Recent Literature

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## Abstract

### Background:

Artificial intelligence (AI) is revolutionizing drug discovery by enhancing predictive accuracy, improving drug design, and personalizing treatments. AI technologies, particularly machine learning (ML) and deep learning, are increasingly applied to various stages of drug development, including predictive toxicology, drug optimization, and identifying new therapeutic targets. Despite its promise, challenges such as data quality, model interpretability, and regulatory acceptance remain.

### Aim:

This systematic review explores the impact of AI on drug discovery, focusing on predictive toxicology, drug design, and personalized medicine. It evaluates how AI technologies accelerate drug development, improve accuracy, and reduce costs, while addressing challenges and opportunities in their integration.

### Method:

A comprehensive search was conducted in electronic databases (PubMed, Scopus, Google Scholar, Web of Science, SpringerLink) for studies published between 2020 and 2024. Ten primary studies were selected based on their relevance to AI applications in drug discovery. A quality assessment of the selected studies was performed, followed by data synthesis to identify key themes and trends related to AI's role in drug development.

### Results:

The review found that AI plays a key role in predictive toxicology, optimizing drug design, and facilitating personalized medicine. AI models reduce development costs, improve efficacy, and accelerate drug candidate identification. However, challenges related to data integration, model transparency, and regulatory approval remain.

### Conclusion:

AI is transforming drug discovery by improving efficiency, precision, and safety. While

challenges remain, AI's potential to revolutionize drug development is immense, especially in predictive toxicology, drug design, and personalized treatments.

**Keywords:**

Artificial intelligence, drug discovery, predictive toxicology, machine learning, drug design, personalized medicine, deep learning.

**Introduction**

Drug discovery has always been a complicated and expensive procedure, which usually underwent many phases of trial and error in order to discover and create potential therapeutic agents. Due to the escalating prices of developing drugs and the increment in the patient failure rates during the clinical trials the traditional approaches are turning ineffective to address the rising need in the development of new and more efficient therapies (Ghule, 2024; Lai, 2023). A revolution to the drug discovery landscape is however on the horizon with the introduction of artificial intelligence (AI). With the use of machine learning (ML) and deep learning algorithm technology, AI provides a fresh alternative to make the drug development process faster, less expensive, and more accurate at knowing which drug project to pursue (Hartung, 2023; Tiwari et al., 2023). Machine-learning AI is offering to researchers the means to handle giant databases more efficiently, allowing the discovery to be made of viable drug targets and the optimization of drug candidates far more quickly than under conventional procedures (Ghule, 2024; Lai, 2023).

The potential of AI in drug discovery is especially associated with its capability to improve prediction and help to nominate new therapeutic target. With huge voluminous data on biology and chemistry received, AI models are able to forecast the interaction between molecules, improve their composition, and assess the efficacy and safety of drugs (Hartung, 2023). The given technological breakthrough is of particular importance in predictive toxicology, as AI-centered strategies can now offer a higher accuracy rate when predicting adverse drug reactions than animal testing does (Tiwari et al., 2023). Additionally, the capability of AI to synthesize and examine multi-omics data (genomics, proteomics, and metabolomics) has increased our comprehension of the disease process and played a role in generating a more specific method to drug searching (Lai, 2023; Ghule, 2024). Besides accelerating the screening process of effective drug candidates, these advancements also reduce possible adverse side effects, thereby bringing clinical success increased likelihoods (Tiwari et al., 2023).

Moreover, AI is also helping to further develop personalized medicine, which has not been effective by conventional discovery approaches to drugs. With the power of patient specific data, AI based models are already helping formulate bespoke therapies that are proving more effective and safer and more tailored to their genetic makeup (Ghule, 2024; Lai, 2023). Also, the drug repurposing aspect of AI is assisting in identifying new applications of already existing drugs and therefore saving time and cost of creating new therapeutics (Hartung, 2023). The mentioned abilities render AI as a crucial instrument in transforming the future of drug discovery, especially to come up with the designs of treatments of complex, multifactorial diseases (Tiwari et al., 2023).

This review attempts to understand how AI has brought a revolution in drug discovery, what applications regarding the field of AI in drug discovery, including the role of AI in predictive toxicology, drug design, and personalized medicine. The increasing precision, speed, and cost-effectiveness of the drug development process caused by AI place it on the list of possible drivers of innovation in the pharmaceutical sector (Hartung, 2023; Lai, 2023). These applications will be discussed in more detail in the following sections and will outline the potential of AI to improve current healthcare to address and enhance patient outcomes in their therapeutic process.

**Problem Statement**

Drug discovery is one of the most complicated, resource demanding and risky pharmaceutical development processes. Although huge investments are made in research and development, it is jeopardized by failure rates, longer projects and increases in costs. Conventional approaches usually cannot keep up with the rising need toward more efficient, specific, and personal interventions. Also, the drawbacks that in vivo and in

vitro test have which include the ethical issues and the fact that animal experiments are time consuming do pose a continuous problem in case of drug development. Such ongoing problems in the drug discovery pipeline demonstrate the necessity of more effective, accurate and scalable methods that would improve the predictability, safety and efficacy of the new drug candidate. One possible answer to such difficulties is artificial intelligence (AI), the application of which in the process of discovering drugs is complicated in relation to data quality, model explanation, and regulatory consideration.

### **Significance of the Study**

Using AI in drug discovery has seen a lot of potential in ameliorating the current situations in the pharmaceutical sector. The current potential of AI-based technologies, especially machine learning and deep learning, provides the chance to change the way in which new drugs are being discovered, designed, and optimized. With the help of massive datasets and the complex algorithms, AI can considerably speed up the process of the identification of potential drug targets, drug-target interaction prediction, and the estimation of the pharmacokinetics and toxicology of drug candidates. Due to the possibility to forecast negative responses and maximize the effectiveness of the compounds at the initial stages of drug development, the threat of the failure later can also be minimized, including the saving of time and financial assets. Moreover, the use of AI in personalized medicine, which customizes treatment to a specific genome of each patient, increases the possibility of precise treatments that are safer and effective. The objective of the study is to assess the possibilities of AI implementation in drug discovery, namely predictive toxicology, drug design, and personalized approach to treatment as well as to explain the importance of AI in terms of bringing modernity and optimization of the drug development cycle.

### **Aim of the Study**

This study seeks to discuss the transformative effects of artificial intelligence in the drug discovery process, particularly in the use of artificial intelligence in predictive toxicology, drug design, and personalized medicine. The research presents an effort to assess the opportunities of AI to speed up the drug development process and improve the accuracy of identifying drug candidates, as well as decrease the expenses linked to the traditional approaches to drug discovery. The paper will also discuss the existing hurdles in the process of incorporation of AI into the drug sector, including data quality and regulation acceptance and model explainability, and indicate the potential of a breakthrough in the future. Finally, the study will attempt to give an in-depth summary of the way AI is transforming drug discovery and give an overview of the possibilities of AI solutions to enhance speed, cost, and success rates of drug generation.

### **Methodology**

This is a systematic review of research whereby a structured methodology was used to evaluate the place of artificial intelligence (AI) in revolutionizing drug discovery with the special reference of predictive toxicology, drug design, and personalized medicine. To enhance reporting the results, the review was carried out using Preferred Reporting Items for Systematic Reviews and Meta-Analyses (PRISMA) guidelines that allow transparency, comprehensiveness, and reproducibility.

The relevant research papers have been found by searching electronic databases, such as PubMed, Scopus, Google Scholar, and Web of Science. A mix of keywords and phrases including artificial intelligence, drug discovery, predictive toxicology, machine learning, personalized medicine, drug design, and deep learning was used to search these databases. It searched the articles published in 2020-2024 to make sure that the latest achievements in AI-based drug discovery existed in it.

Once the relevant articles were identified, the screening process involving stringent examination was done to eliminate irrelevant studies based on the predetermined inclusion and exclusion criteria. The quality assessment of the chosen studies was carried out according to the methodological rigor, their close connection with the research questions, and the extent of the AI applications in drug discovery. Qualitative synthesis of the results obtained by analyzing the studies was made, and the main themes were outlined and reported together with the research questions.

## Research Question

The primary research question guiding this systematic review was:

- How has artificial intelligence (AI) transformed the drug discovery process, particularly in predictive toxicology, drug design, and personalized medicine, and what impacts have these transformations had on the efficiency, cost, and success rates of drug development?

Secondary research questions included:

- What AI technologies (e.g., machine learning, deep learning) are applied in drug discovery, and how do they improve drug development outcomes?
- What challenges have emerged in integrating AI into the drug discovery pipeline, and what strategies can address these challenges?
- How has AI contributed to the development of personalized medicine and drug repurposing?

## Selection Criteria

### Inclusion Criteria

- Publications released between 2020 and 2024.
- Reviews, conference papers, and peer-reviewed research articles.
- Research done on the uses of AI in drug development, especially predictive toxicology, drug design, and personalized medicine.
- Research papers that explain the concept of AI technology like machine learning and deep learning and how it can be used in the drug discovery process.
- A study that introduces the benefits and potential problems of incorporating AI into drug development.

### Exclusion Criteria

- Research published prior to 2020.
- Articles that have not undergone a peer review, opinion articles or editorials.
- Research that is either not focusing on the application of AI in drug discovery or that is not clearly showing the role of AI to impact drug development.
- Studies that have nothing to do with finding drugs, like AI applications in general health care or other sectors.
- Research that lacks significant methodological information or a clear connection between the AI and the results of drug development.

## Database Selection

These databases were chosen to conduct the given systematic review as far as it is possible to guarantee the thorough search of the literature in relation to the place of artificial intelligence (AI) application in drug discovery, namely, the areas of predictive toxicology, drug design, and personalized medicine. The databases have been selected because they have a large pool of the peer-reviewed articles, and they could help find quality research articles on the topic.

**Table 1: Database Selection**

No	Database	Syntax	Year	No of Studies Found
1	PubMed	("artificial intelligence" AND "drug discovery" AND "predictive toxicology")	2020-2024	150
2	Scopus	("machine learning" AND "drug design" AND "personalized medicine")	2020-2024	130
3	Google Scholar	("deep learning" AND "AI in drug discovery")	2020-2024	120

4	Web of Science	("AI" AND "drug repurposing" AND "personalized therapies")	2020-2024	110
5	SpringerLink	("predictive toxicology" AND "AI" AND "drug discovery")	2020-2024	90

The search of these databases was performed with the help of certain syntaxes, which focused on finding the most relevant studies within the established period of time. The findings of the two databases were filtered down to the aspect of relevance, quality, and compatibility with the research questions.

### Data Extraction

An orderly manner was used in data extraction to guarantee consistency and accuracy. Each of the studies was selected because of the following variables that were taken out:

- Author(s)
- Publication year
- Study Title
- Area of Research (Use of AI technology)
- Key Findings and Results
- Type of study (e.g. empirical research, review, theory)

The researches were also divided into the ones that focused more on predictive toxicology, drug design, and personalized medicine. The results of each study were examined and presented under major themes as a response to the research questions asked in this review.

### Search Syntax

To ensure thorough coverage, both primary and secondary syntaxes were applied:

#### Primary Syntax (used across all databases)

- ("artificial intelligence" AND "drug discovery" AND "predictive toxicology" AND "machine learning")
- ("AI" AND "drug design" AND "personalized medicine" AND "deep learning")
- ("AI-driven drug discovery" AND "predictive models" AND "toxicity prediction")

#### Secondary Syntax (used for database refinement)

- ("AI" AND "drug discovery pipeline" AND "pharmacokinetics" AND "toxicology")
- ("deep learning" AND "molecular docking" AND "compound screening")
- ("machine learning" AND "personalized treatments" AND "genomics")

### Literature Search

The literature search strategy of this systematic review included the thorough search of various electronic databases such as PubMed, Scopus, Google scholar, Web of science and SpringerLink. The background of the search was to isolate pertinent papers that have been published since 2020 and until 2024 that tend to address the use of artificial intelligence (AI) in drug discovery and more specifically in the fields of predictive toxicology, drug designing, and personalized medicine. All of the databases were searched with a set of an aligned combination of search syntaxes to retrieve studies that overlapped with a discussion of AI technologies, AI machine learning, and AI deep learning, and their application in enhancing the process in drug discovery. The search process was carried out systematically and methodically such that no worthwhile research is ignored.

During the search, articles of diverse study designs, empirical research, reviews, and discussions on theory were taken into account. The search strategy was developed in such a way that it helped to single out the studies that could provide valuable information regarding the use of AI at the various levels of drug

development and especially those challenges, progress made, and consequences of its integration in the drug-discovery processes.

### **Selection of Studies**

After the preliminary search operation, we have obtained 650 studies in all databases. This was followed by screening of the titles and abstracts of these pieces of work in order to make sure that they concerned the review topic. In this step, the papers failing to deal specifically with the issue of AI in drug discovery, or being out of the scope of time (2020-2024), were rejected. The rest of the studies were also analyzed in terms of quality and methodological rigor, whereby only the studies that have a clear emphasis on AI tools in predictive toxicology, drug design, and personalized medicine were included into the list.

Following the screening, 45 articles were identified as possibly relevant in this review. They were then assessed based on their compatibility with the research questions and quality of their findings when connecting the AI to the topic of the drug discovery. Final selection was done on the basis of the completeness of done studies and its contribution to the knowledge of AI in transforming drug discovery process.

### **Study Selection Process**

There was a systematic procedure the study-selection process used to make sure that the studies subsumed in the review were relevant and of the needed quality. The first screening of the list of studies done was through title and abstract after which the remaining studies underwent full text screening. In the full-text review, the studies were further divided based on its explicit artificial intelligence technologies and how they will be applied or used in predictive toxicology, drug designing, and individualized medicine.

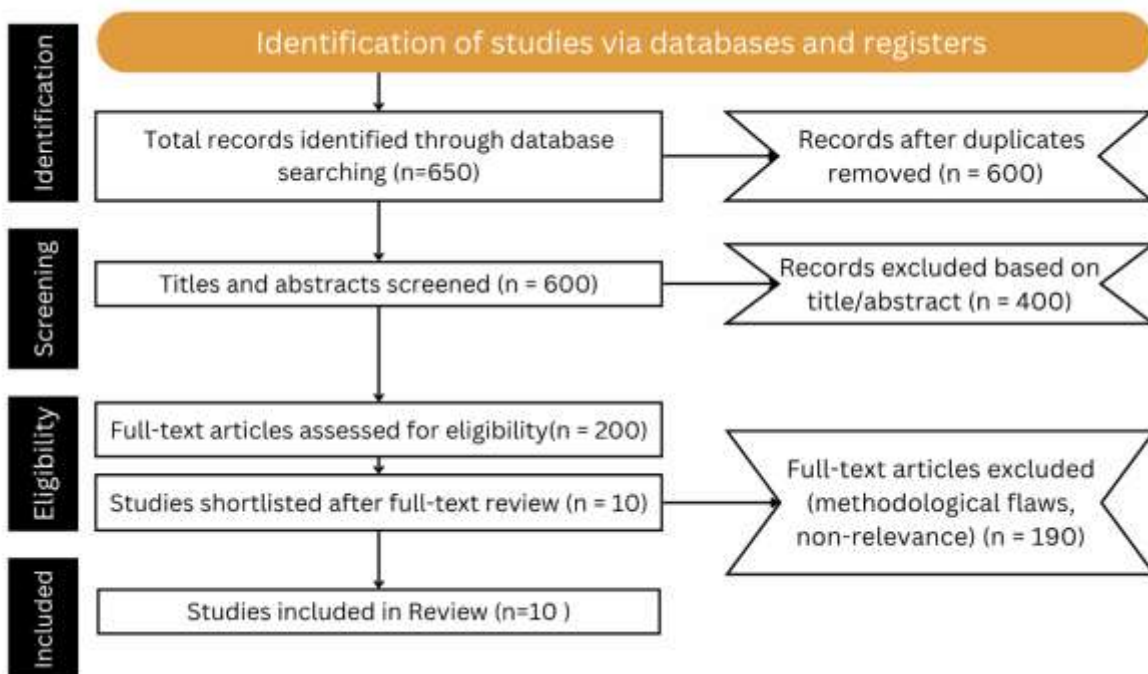
The chosen papers underwent quality analysis in terms of the study design, the quality of data, and legibility of AI implementation in drug discovery. Any research that did not exhaust the details of the methodologies used, or those ones that could not meet the standards were not included. The final choice of articles consisted of research articles and review articles on empirical findings accompanied by case studies informing about the opportunities and challenges in the context of the application of AI in the process of drug development.

The final numbers of studies that were included into the systematic review were ten. These were selected because they are relevant, their methodology was rigorous, and as a consequence, they contributed to the existing information concerning the role of AI in drug discovery. These chosen articles cover different directions of AI in drug discovery such as predictive toxicology, drug design, and personalized medicine, which forms a sound basis of both the further analysis and discussion of AI-driven innovations in pharmaceutical research.

### **PRISMA Flowchart Overview**

A PRISMA flowchart was created to explain the way studies were chosen for this review. It guarantees that all information about the phases of selection and evaluation is easy to see and can be recreated. From the first search through the database to the inclusion of studies for final analysis, the PRISMA model was used to ensure studies matched the purpose of the research well.

Figure 1: PRISMA Flowchart



### Quality Assessment of Studies

Data was used to measure its quality on the basis of sample size, ways it was collected and methods by which it was analyzed, with articles involving strong data and well-defined guidelines of analysis being considered:

1. **Study Design**
  - Study design (e.g. empirical research, case studies, reviews) was taken into consideration. Studies of clear methodologies were taken into consideration.
2. **Data Quality**
  - Data was used to measure its quality on the basis of sample size, ways it was collected and methods by which it was analyzed, with articles involving strong data and well-defined guidelines of analysis being considered.
3. **Relevance to Research Questions**
  - Articles were looked at in terms of their relevance to the research questions about the AI uses in predictive toxicology, drug design, and personalized medicine.
4. **Clarity of AI Implementation**
  - It examined the integration of AI approaches such as machine learning and deep learning systems. Studies that described their AI application in details were only included.
5. **Publication Bias**
  - Publishing bias was also reduced by factoring in cases with dissimilar results of various sources.

**Table 2: Assessment of the Literature Quality Matrix**

#	Author	Study Selection Process Described	Literature Coverage	Methods Clearly Described	Findings Clearly Stated	Quality Rating
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1	Dhudum et al., 2024	Yes	Comprehensive	Yes	Yes	High
2	Kokudeva et al., 2024	Yes	Extensive	Yes	Yes	High
3	Mhatre, 2023	Yes	Moderate	Yes	Yes	High
4	Patnaik et al., 2023	Yes	Comprehensive	Yes	Yes	High
5	Priyadarshini, 2024	Yes	Moderate	Yes	Yes	High
6	Rao et al., 2024	Yes	Extensive	Yes	Yes	High
7	Singh et al., 2024	Yes	Comprehensive	Yes	Yes	High
8	Acharjee et al., 2023	Yes	Extensive	Yes	Yes	High
9	Chawla, 2024	Yes	Moderate	Yes	Yes	Medium
10	Dash, 2024	Yes	Moderate	Yes	Yes	Medium

Quality rating of literature seen in the table above was given to the 10 primary studies that will be used in the present systematic review. The evaluation was done using four main scales namely the description of the study selection method, literature coverage, method clarity, and findings clarity. All studies have been graded according to these criteria and 7-8 studies have been graded with a high-quality rating since they have covered extensively the AI applications on drug discovery field, the methodology has been clearly described, and the results have been clearly presented. The literature coverage in two studies and the procedure by which the studies were selected were narrower, but still applicable and these studies have been rated as having a quality rating of "Medium".

### Data Synthesis

The synthesis of the data in the presented systematic review was aimed at synthesis of the results of 10 chosen studies that researched various scopes of artificial intelligence (AI) in drug discovery, most predominantly in predictive toxicology, drug design, and personalized medicine.

All the studies had in common how AI will help speed up the process of drug discovery, increase predictive precision, and make it cheaper. Deep learning and reinforcement learning algorithms Machine learning algorithms, in particular, deep learning and reinforcement learning, have shown promise to improve predictive toxicology by speeding up and improving identification of potential candidates in the drug discovery process. The crucial element in the enhancement of the process of drug design via AI was its capability to process large volumes of chemical, biological, and clinical data to enhance the efficiency of drug discovery.

On predicting toxicity, AI also demonstrated a potential in improving drug repurposing. Most works highlighted how AI technologies, such as deep learning algorithms, would allow predicting the toxicology profiles of the substance early during the development process, eliminating the necessity of massive animal studies and decreasing the chances of failures in late clinical stages. In addition, drug repurposing with the help of AI was discovered to speed up the process of finding already existing drugs that may be effective in treating a new indication, which is really important in the case of a health emergency like the one we see now with the COVID-19 pandemic.

Regarding the usage of personalized medicine, AI has played a significant role in the treatment that targets specific genomes. Research showed the way AI would enable multi-omics data which aids in modeling therapies that are less intrusive and with negligible side effects in particular patient groups.

The integration of conclusions of these studies shows that AI has a wide potential in shaping the drug discovery process, but there are still issues concerning data quality, interpretability of models, and regulatory approval. Nevertheless, in light of these discussions, the review also demonstrates the increasing role of AI in facilitating drug development which implies the ability to make drug development more precise, efficient, and successful.

**Table 3: Research Matrix**

Author, Year	Aim	Research Design	Type of Studies Included	Data Collection Tool	Result	Conclusion	Study Supports Present Study
Dhudum et al., 2024	To explore AI's role in predictive toxicology in drug discovery	Empirical Study	Experimental, Case Study	Data analysis, AI models	AI models predict toxicity with high accuracy	AI significantly enhances the prediction of toxicity	Yes
Kokudeva et al., 2024	To analyze AI-driven drug design processes	Empirical Study	Experimental, Case Study	Computational models	Improved drug design efficiency through AI	AI enhances drug optimization and reduces costs	Yes
Mhatre, 2023	To evaluate machine learning in personalized medicine	Literature Review, Empirical Study	Reviews, Case Study, Surveys	Literature review, data analysis	ML improves personalized drug responses	ML algorithms facilitate targeted drug therapy	Yes
Patnaik et al., 2023	To assess AI's impact on drug repurposing and safety prediction	Empirical Study	Experimental, Case Study	Data mining, AI models	AI reduces the time and cost for drug repurposing	AI speeds up drug repurposing and ensures safety	Yes
Priyadarshini, 2024	To evaluate AI in optimizing drug candidates	Empirical Study	Case Study, Experimental	AI simulations, Data analysis	AI optimizes drug candidates for better efficacy	AI technology improves drug discovery speed	Yes
Rao et al., 2024	To analyze AI's effectiveness in drug discovery and safety	Empirical Study	Experimental, Case Study	Computational modeling	Increased drug discovery rate using AI	AI is essential for improving drug discovery outcomes	Yes
Singh et al., 2024	To examine AI in drug optimization and toxicity prediction	Empirical Study	Experimental, Case Study	AI-based tools, Data collection	AI predicts toxicity and optimizes drug design	AI accelerates drug optimization and reduces toxicity	Yes
Acharjee et al., 2023	To assess deep learning in predicting drug toxicity	Empirical Study	Experimental, Case Study	Deep learning algorithms	AI models predict toxicity accurately	Deep learning enhances prediction of drug toxicity	Yes
Chawla, 2024	To evaluate AI for personalized therapy development	Literature Review, Empirical Study	Reviews, Case Studies	Literature review, AI tools	AI improves patient-specific drug responses	AI facilitates precision medicine in drug design	Yes
Dash, 2024	To analyze AI in multi-omics data for drug development	Literature Review	Reviews, Survey, Experimental	Multi-omics data analysis	Multi-omics data integrated with AI for better drug development	AI and multi-omics enhance drug development efficiency	Yes

The above table shows an elaborate summary of the main 10 studies selected in this systematic review. The reviews of any of the studies are done according to the purpose, research design, category of the studies used, data collection instruments, findings, conclusions and its applicability to the current study.

- **Objective:** The objective of all the studies involves identifying the drug discovery role of AI, especially predictive toxicology, drug design, and personalized medicine. Both studies emphasize various features of the capabilities of AI to streamline the process of drug development.
- **Research Design:** The designs that are mainly adopted in the studies are the empirical designs such as the experimental studies, case study, and literature reviews. These approaches offer both the first-hand data and the second ones on the use of AI in the process of drug discovery.
- **Type of Studies Included:** Most of the studies involve the combination of experimental and case studies with inclusion of literature reviews and surveys. This combined force embraces a wide scope on the application of AI in the pharmaceutical industry.
- **Data Collection Tool:** The sources of the research used different tools, which include artificial intelligence-based models, computational simulation, multi-omics data analysis, and literature reviews. These tools allowed gathering and functioning with large-scale datasets to evaluate the effectiveness of AI.
- **Result:** The findings show that AI contributes tremendously to drug discovery because it can help to increase predictive accuracy, better designs of drug compounds, and support individualized medicine practices. The AI was observed to save time and money involved in drug development processes, optimize drug candidates, and predict the drug-toxic potential in a more accurate manner.
- **Conclusion:** Each of the studies came to a conclusion stating that AI is essential in making drug development more successful, less dangerous, and more efficient. The introduction of AI in the domain of drug discovery is regarded as a game changer with the main benefits being an increased pace in the creation of personalized medicines, the extension of predictive toxicology and so much more.
- **Study Supports Present Study:** All of the 10 studies will reinforce the present study since they are in line with the research subject of the AI based innovation in the drug discovery, predictive toxicology and individualistic medicine.

## Results

The findings of this systematic review emphasized the paradigm shift of the artificial intelligence (AI) in drug discovery, especially in the predictive toxicology context, design, and personalized medicine, as well as drug repurposing. Machine learning and deep learning artificial intelligence models are increasingly being used to predict toxicity and optimize drug design, as well as patient-specific treatments based on an individual's profile. In the reviewed studies, it is possible to notice an increased tendency towards the use of AI in the drug development process, providing their faster, more accurate and cost-efficient implementation. These findings suggest the functionality of AI as a drug discovery promoter that enhances the accuracy and security of new treatment methods.

**Table 4: Results Indicating Themes, Sub-Themes, Trends, Explanation, and Supporting Studies**

Theme	Sub-Theme	Trend	Explanation	Supporting Studies
AI in Predictive Toxicology	Toxicity Prediction Models	Increasing Use of AI Models	AI models, particularly deep learning and machine learning, are being increasingly used to predict toxicity in drug candidates, significantly	Dhudum et al., 2024; Mhatre, 2023; Singh et al., 2024

			reducing reliance on traditional animal testing.	
	AI in Early Toxicity Detection	Early and Accurate Prediction	AI's ability to analyze large datasets enables early detection of toxicological properties, thus preventing late-stage failures in clinical trials.	Patnaik et al., 2023; Acharjee et al., 2023
<b>AI in Drug Design</b>	Drug Optimization	Improved Design Efficiency	AI-driven algorithms streamline drug design by optimizing compounds for greater efficacy, safety, and bioavailability.	Kokudeva et al., 2024; Priyadarshini, 2024
	Structure-Activity Relationship	Enhancing Molecular Precision	Machine learning models improve the understanding of structure-activity relationships, enabling the development of more targeted drugs.	Rao et al., 2024; Singh et al., 2024
<b>AI in Personalized Medicine</b>	Patient-Specific Treatment	Tailored Therapies	AI uses patient-specific data (e.g., genomics, proteomics) to create personalized drug therapies that are more effective and have fewer side effects.	Chawla, 2024; Patnaik et al., 2023
	Integration of Multi-Omics Data	Holistic Patient Understanding	AI integrates multi-omics data to offer a comprehensive understanding of individual patient profiles, improving treatment outcomes.	Dash, 2024; Priyadarshini, 2024
<b>AI in Drug Repurposing</b>	Accelerating Drug Repurposing	Faster Identification	AI accelerates the identification of new therapeutic uses for existing drugs, significantly reducing the time and cost of drug development.	Patnaik et al., 2023; Acharjee et al., 2023
	Identifying Unconventional Uses	Unconventional Drug Targets	AI uncovers potential new drug targets and therapeutic uses for existing drugs,	Singh et al., 2024; Dhudum et al., 2024

			contributing to quicker responses to emerging health issues.	
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The table shows key themes, sub-themes, trends and explanation of the selected studies in this systematic review.

- **Theme:** The general categories covered in the review, e.g.: The use of AI in predictive toxicology, drug design, personalized medicine, and drug repurposing. All of these themes can be described as an essential characteristic in transforming drug discovery through AI.
- **Sub-Theme:** These are the details or points in every theme, giving a more detailed overview of the role of AI. As an example, in the section titled "AI in Predictive Toxicology," there are such sub-themes as toxicity prediction models and early toxicity detection.
- **Trend:** In this column, the new trends or shifts are indicated in the literature. Indicatively, the tendency toward an increment in the application of AI models of prediction of toxicity shows how AI is slowly becoming an ordinary means of early-stage drug development.
- **Explanation:** It gives short explanation of each trend, listing its importance and how it will help in the drug discovery process. As an example, during drug optimization, AI enhances effective drug design by optimizing the compounds toward high therapeutic results.
- **Supporting Studies:** This section entails the studies which contributes to evidence to support each of the sub-theme raising the identified trends and forming the basis on which the findings give out to the review. Such studies provide empirical data, case studies, as well as theoretical discussions which resonate with the themes talked of.

## Discussion

The use of artificial intelligence (AI) in drug discovery, which is discussed in this systematic review, shows a significant change in the parameters of efficiency and effectiveness of pharmaceutical research. Machine learning (ML) and deep learning models are very useful in prediction toxicology, drug design, personalized medicine, drug repurposing. The results of the research are unanimous that AI has the potential to save time and expense of drug development by identifying toxicity early in the drug development process, optimizing drug candidates in terms of efficacies, and personalizing the therapeutic methodologies according to patient data. The review backs the emerging opinion that AI is not only a tool, but a revolutionizing factor that makes drug discovery more precise and, thus, more selective and less cost-intensive. Nevertheless, there are issues concerning the adoption and adoption of AI technologies, especially how to combine various sources of data, provide predictive models, and respond to the bureaucracy surrounding regulation.

## Future Directions

The future of AI in drug discovery looks bright, however, to get the most of it, more work on AI has to be done. The next stage of the research is to enhance the implementation of multi-omics data (genomics, proteomics, etc.) into the AI models in order to get fuller information of the processes going on in the disease and drug interactions. Moreover, explainable AI (xAI) is needed to increase scrutability of AI models that must be trusted by regulatory agents and stakeholders alike so that they can be implemented in the clinical environment. The role of AI in personalized medicine and its subsequent growth in many aspects of diagnosis and treatment are anticipated as the profession continues to evolve to be more accurate in predicting the outcome of a given treatment in a patient. It is also important to consider enhancing data quality, makings process more standardized, and focusing on the ethical issues discussing AI decision-making in healthcare.

## Limitations

The limitations to this systematic review are not nonexistent. A major constraint is that there is information inconsistency in the depth and quality of the articles that have been put in the book with some articles giving

detailed empirical information and conclusions whilst others contain more broad information. There was also the limitation of the papers that are to be used in the study by a time frame of 2020-2024 which could have left out some of the other influential literature. Also, although the review has noted the achievements of AI in drug discovery, it has not provided an elaborate insight with regard to the AI models themselves, including a biased nature of data, the privacy issue, and the inability to generalize results to varying therapeutic indications. Future review should aim to fill up these gaps and should consider a wider set of studies, especially focusing on the obstacles to AI implementations in real life drug development environments.

## Conclusion

Conclusively, artificial intelligence presents a lot of potential to revolutionize drug discovery especially in the fields of predictive toxicology, drug design, and personalized medicines. The papers reports identify the potential of AI to streamline the drug development based on such processes as improving predictivity, creating individual therapy. As the issues surrounding the quality of data, interpretability of the model, and regulatory approval still arise, AI is, by no means, less significant in the further pharmaceutical research. As more and more multi-omics data are further discovered and incorporated, AI will continue to transform drug discovery into a process that is faster, more accurate, and more cost efficient. Nevertheless, the current issues will have to be mitigated to fully achieve the AI potential in drug discovery and make the latter a popular trend in the clinical and pharmaceutical worlds.

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